

STEERER ASSEMBLY

- **Disassemble FLANGE from MOTOR**
- **Insert V-SEAL & FLANGE into SHAFT**
- **Insert SHAFT into CONNECTOR and fix by screw**
- **Fix FLANGE onto MOTOR by screw**
- **Insert V-SEAL onto FLANGE until V-SEAL & FLANGE keep same surface**
- **Assemble GASKET & PROPELLER onto SHAFT**